

| 1 | Abrasive Feeding | 9 | Lever T.Drive-Abrasive Control Cable |
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| 2 | SIDE FORCE-Wheelhousing | 10 | Traction Drive |
| 3 | Rebound | 11 | Power Supply Cable |
| 4 | Comb. Operation Handle | 12 | Dust hose |
| 5 | Base Seal | 13 | Hose Adapter |
| 6 | Cable a. D.hose Guide | 14 | Wheel motor |
| 7 | Sep. Tray | 15 | Add On Weight |
| 8 | Control Panel | 16 | Separator |

1) Set the Mains Switch (H) into „ON" position.
2) Turn ON the Wheel-Motor at switch (O) and switch OFF immediately in order to check the rotation direction of the Wheel-
Motor. The fan blade of the motor should turn as shown (D), counter clockwise. (Viewing Direction: ON THE FAN BLADE)
3) If the motor does not turn counter clockwise as shown, correct the
direction using the Phase-Reverse(NP) located in the Mains-
Plug(N). Push inwards the Phase-Reverse using a screw driver and turn about $180^{\circ}$ to set it to a different position.


4) Set the Potentiometer ( P ) in position 2-3 (low speed setting).
5) Pull upwards the Comb.-Lever (K) about 8mm only, the machine will start moving forward as shown.
6) After the machine starts to move forwards (V) pull the Comb.Lever (K) further upwards in order to open the Abrasive-Control valve and so to start blasting the surface.
7) Watch the Ammeter (A), to control the load of the wheel-motor. During start-up, the motor will need its starting current until max. speed of the motor is reached. Keep eyes on the Ammeter not exceeding 9,5 Amps.
8) In order to switch off the machine lower the Comb.-Lever (K), the Abrasive-Feed valve will close and near to its lowest position the Comb.-Lever will switch off the Traction-Drive motor. Final switch OFF the Wheel-Motor pushing down switch (A) on top of the Control Panel.
