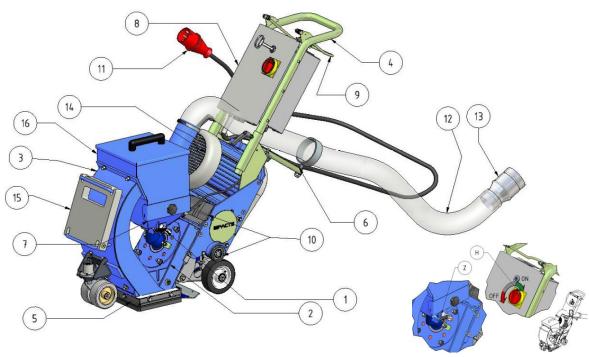
## W H SURFACE PREPARATION UK LTD OPERATIONS FOR IMPACT S210 40R BLAST MACHINE FRONT SECTION

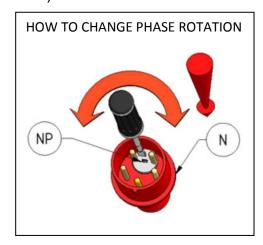


1	Abrasive Feeding	9	Lever T.Drive-Abrasive Control Cable
2	SIDE FORCE-Wheelhousing	10	Traction Drive
3	Rebound	11	Power Supply Cable
4	Comb. Operation Handle	12	Dust hose
5	Base Seal	13	Hose Adapter
6	Cable a. D.hose Guide	14	Wheel motor
7	Sep. Tray	15	Add On Weight
8	Control Panel	16	Separator

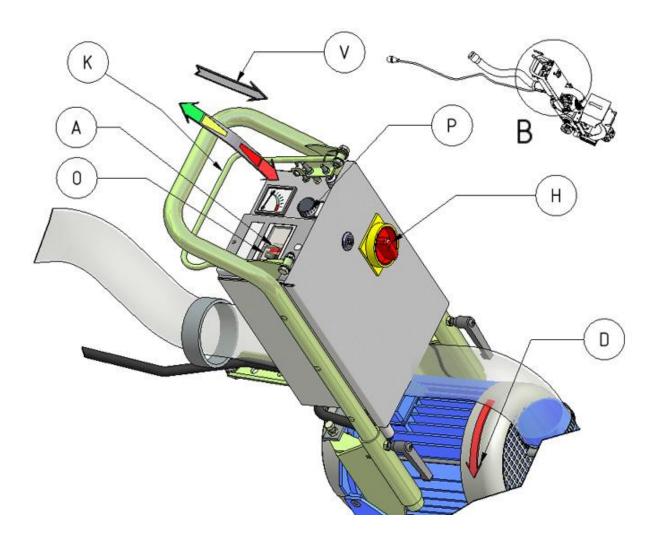
- 1) Set the Mains Switch (H) into "ON" position.
- 2) Turn ON the Wheel-Motor at switch (O) and switch OFF immediately in order to check the rotation direction of the Wheel-Motor. The fan blade of the motor should turn as shown (D), counter clockwise. (Viewing Direction: ON THE FAN BLADE)
- 3) If the motor does not turn counter clockwise as shown, correct the direction using the Phase-Reverse(NP) located in the Mains-

Plug(N). Push inwards the Phase-Reverse using a screw driver

and turn about 180° to set it to a different position.



## W H SURFACE PREPARATION UK LTD OPERATIONS FOR IMPACT S210 40R BLAST MACHINE FRONT SECTION



- 4) Set the Potentiometer (P) in position 2-3 (low speed setting).
- **5)** Pull upwards the Comb.-Lever (K) about 8mm only, the machine will start moving forward as shown.
- **6)** After the machine starts to move forwards (V) pull the Comb.-Lever (K) further upwards in order to open the Abrasive-Control valve and so to start blasting the surface.
- **7)** Watch the Ammeter (A), to control the load of the wheel-motor. During start-up, the motor will need its starting current until max. speed of the motor is reached. **Keep eyes on the Ammeter not exceeding 9,5 Amps.**
- 8) In order to switch off the machine lower the Comb.-Lever (K), the Abrasive-Feed valve will close and near to its lowest position the Comb.-Lever will switch off the Traction-Drive motor. Final switch OFF the Wheel-Motor pushing down switch (A) on top of the Control Panel.